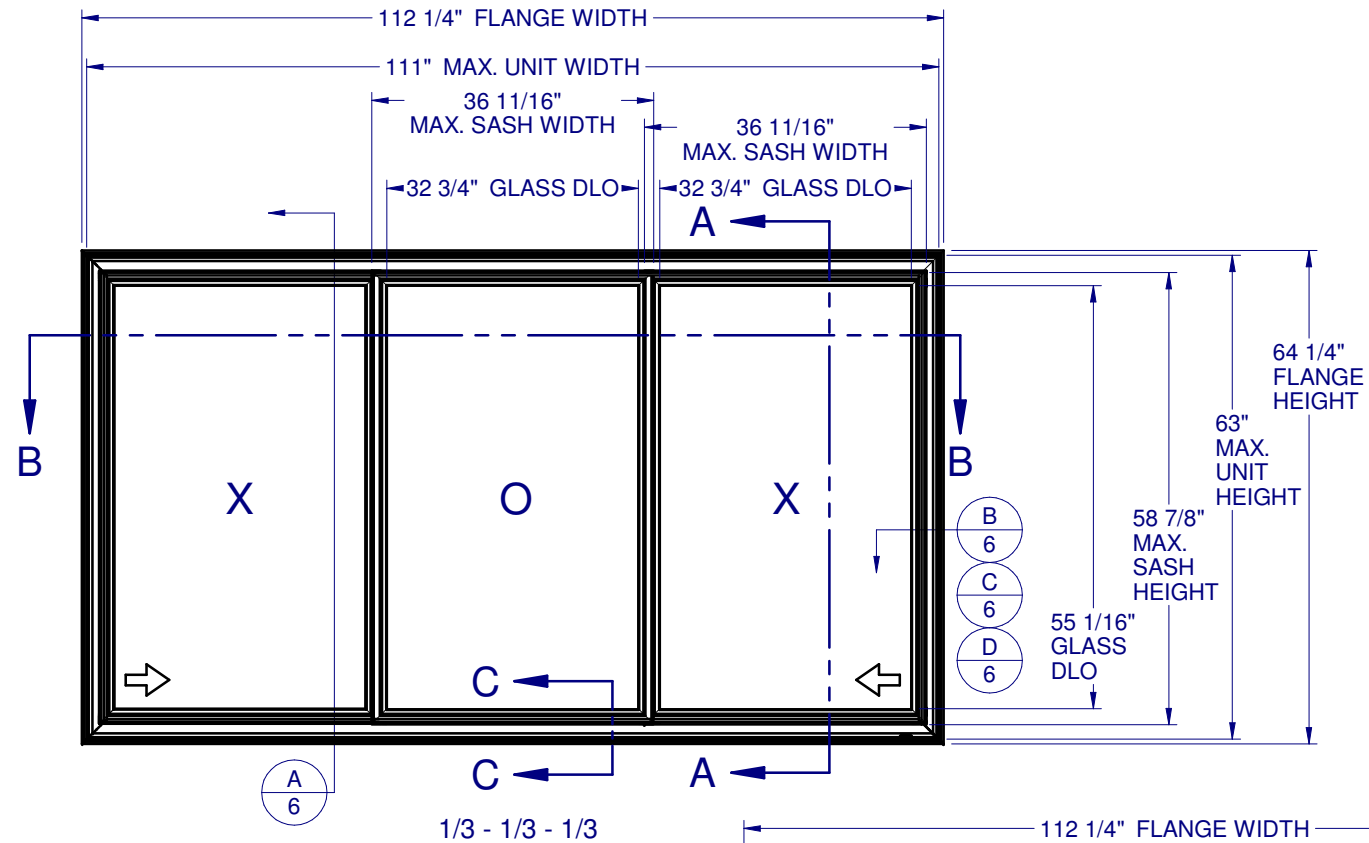
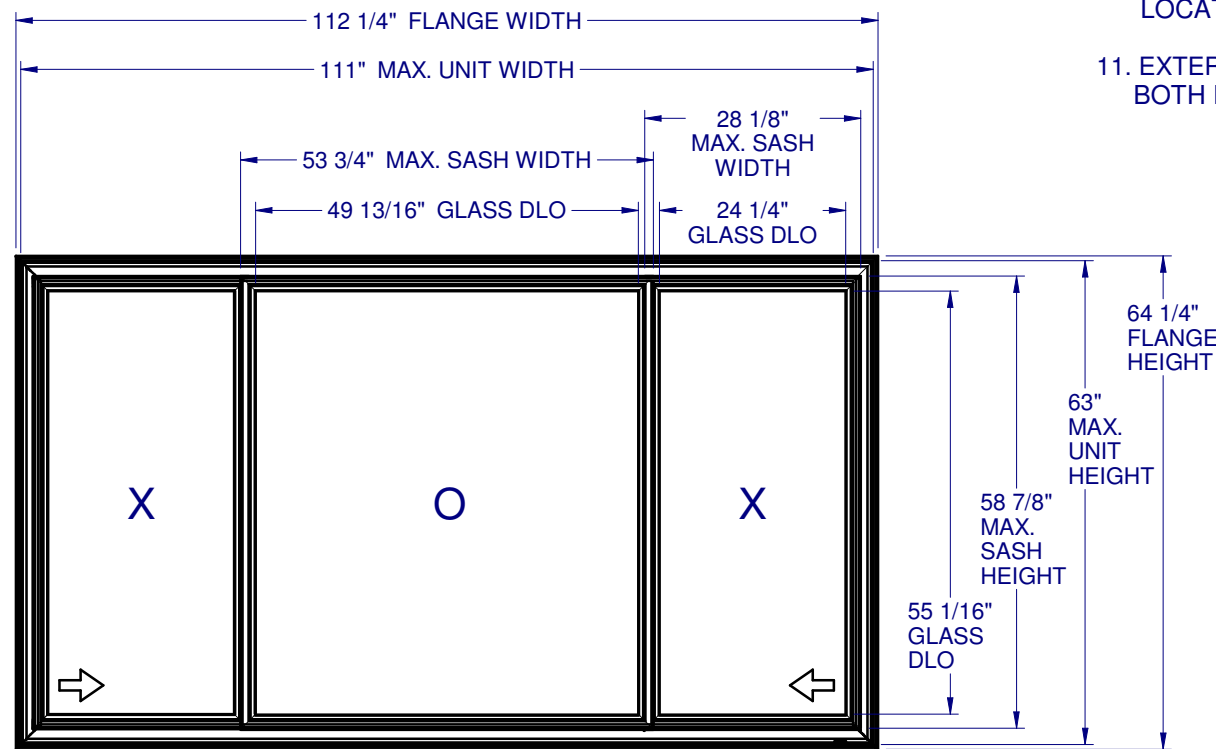


HORIZONTAL SLIDER - NON-IMPACT



1/3 - 1/3 - 1/3



1/4 - 1/2 - 1/4

GENERAL NOTES:

1. THE PRODUCT SHOWN HEREIN IS DESIGNED AND MANUFACTURED TO COMPLY WITH THE FLORIDA BUILDING CODE (FBC), CURRENT EDITION.
2. GLAZING OPTIONS: (SEE SHEET 2)
3. CONFIGURATIONS: "XOX".
4. DESIGN PRESSURE RATING:
-NEGATIVE DESIGN LOADS BASED ON, TESTED PRESSURE AND GLASS TABLES ASTM E-1300-04.
-POSITIVE DESIGN LOADS BASED ON, TESTED PRESSURE, WATER INFILTRATION TEST PRESSURE AND GLASS TABLES ASTM E-1300-04.
5. ANCHORAGE: THE 33 1/3% STRESS INCREASE HAS NOT BEEN USED IN THE DESIGN OF THIS PRODUCT. SEE SHEET 6 FOR ANCHOR DETAILS. WINDLOAD DURATION FACTOR $C_d=1.6$ WAS USED FOR WOOD ANCHOR CALCULATIONS.
6. NOT APPROVED FOR IMPACT RESISTANCE. IMPACT PROTECTIVE SYSTEM IS REQUIRED IN WIND BORNE DEBRIS REGION.
7. ALL FRAMES AND VENTS FULLY WELDED.
8. SERIES / MODEL DESIGNATION HS-620.
9. THE DESIGNATION X AND O STAND FOR THE FOLLOWING:
X = OPERABLE SASH, O = FIXED SASH
10. SECTION CALLOUTS APPLY TO ALL ELEVATIONS IN A SIMILAR LOCATION.
11. EXTERNAL WEEP SLOT = 5/16" x 2-1/8" LOCATED 4-1/2" FROM BOTH ENDS.



1900 SW 44TH AVE.
OCALA, FLORIDA 34474
WWW.CWS.CC

620 PVC HORIZ. SLIDER NON-IMPACT

NO.	DESCRIPTION:	BY:	DATE:



LUCAS A. TURNER, P.E.
FL PE # 58201
1239 JABARA AVE.
NORTH PORT, FL 34288
PH. 941-380-1574

SHEET DESCRIPTION:

GENERAL NOTES AND ELEVATIONS

DRAWN BY: EMK	DATE: 06/02/15
DWG #: CWS-1067	REV.: -
SCALE: 1:25	SHEET 1 OF 6

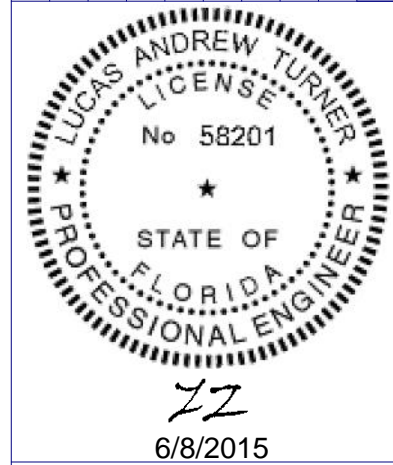
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EXTRUSIONS & B.O.M.....	4
ANCHOR SCHEDULE & NOTES.....	5
INSTALLATION DETAILS.....	6

CONFIG.	MAX. UNIT SIZE	DESIGN PRESSURE RATING	IMPACT RATING
XOX 1/4-1/2-1/4	111" x 63"	SEE COMPARATIVE ANALYSIS CHART, SHEET 2	NONE
XOX 1/3-1/3-1/3			

**620 PVC
HORIZ. SLIDER
NON-IMPACT**

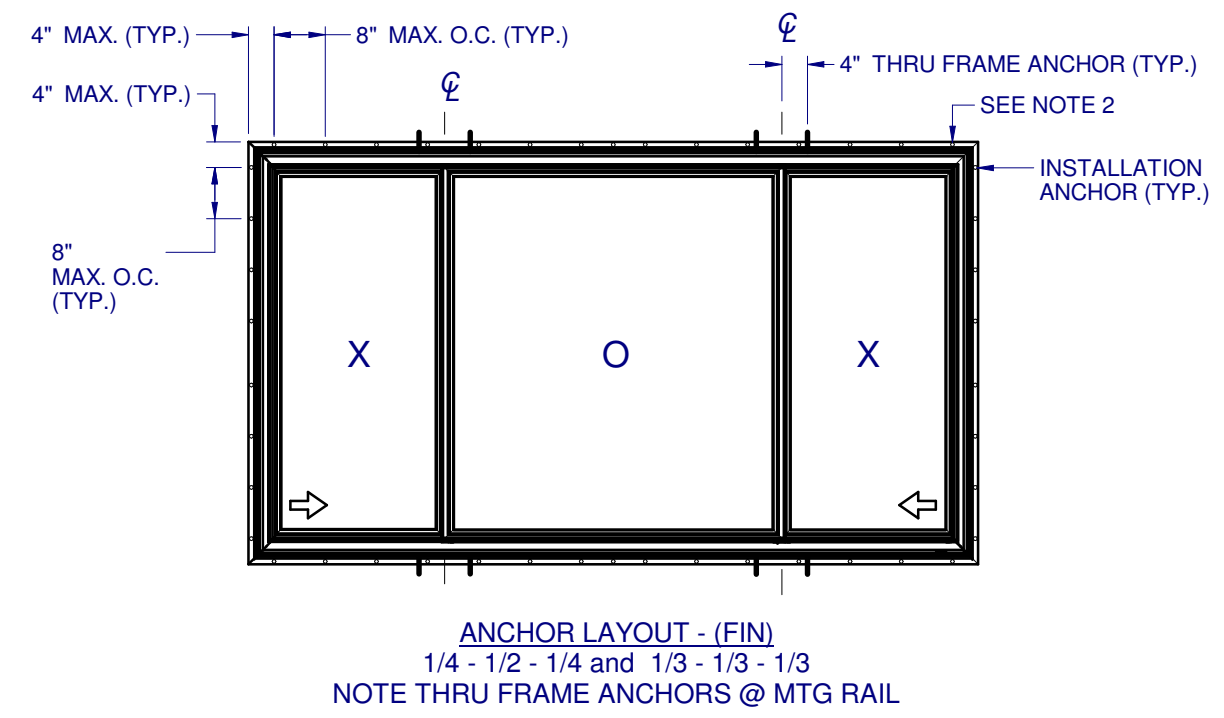
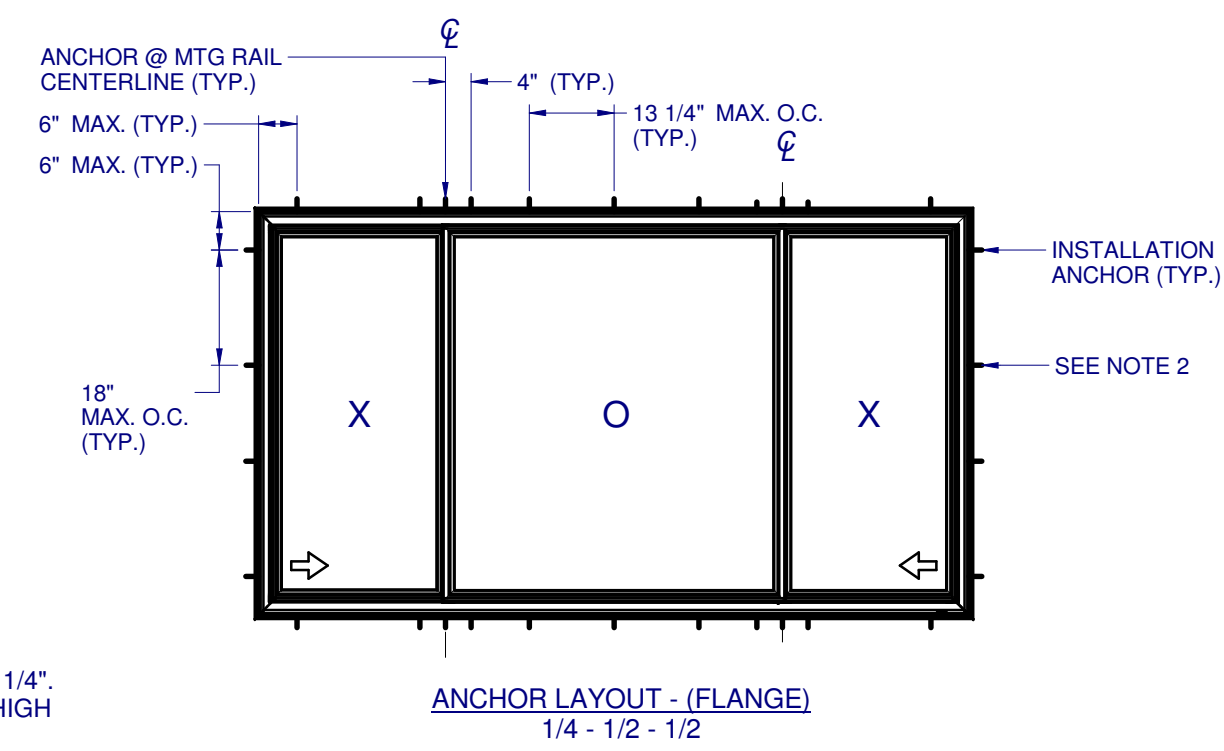
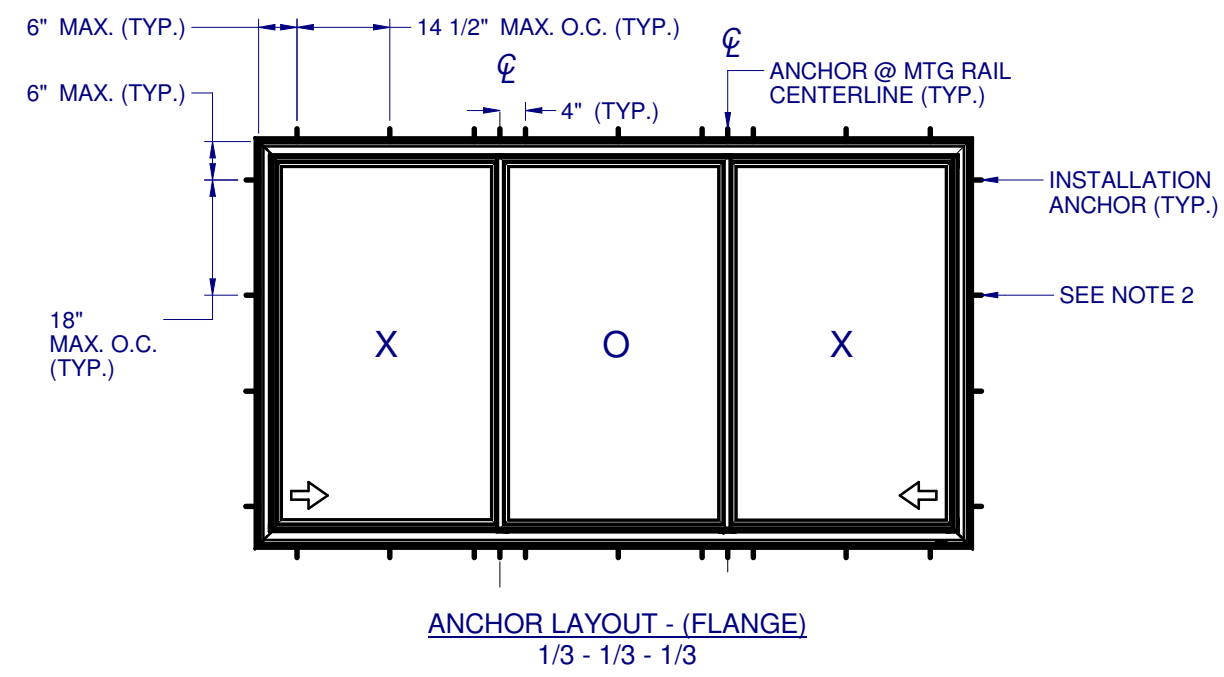
NO.	DESCRIPTION:	BY:	DATE:



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SHEET DESCRIPTION:
ANCHOR SCHEDULE AND NOTES

DRAWN BY: EMK	DATE: 06/02/15
DWG #: CWS-1067	REV.: -
SCALE: 1:20	SHEET 5 OF 6

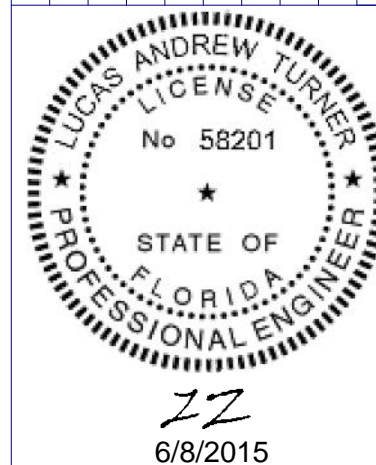


NOTES:

1. INSTALL ONE ANCHOR AT EACH INSTALLATION LOCATION. SILL ANCHOR SPACING SAME AS HEAD.
2. SHIM AS REQ AT EACH INSTALLATION ANCHOR USING LOAD BEARING SHIMS. MAX. ALLOWABLE SHIM STACK TO BE 1/4". USE SHIMS WHERE SPACE GREATER THAN 1/16" IS PRESENT. LOAD BEARING SHIMS SHALL BE CONSTRUCTED OF HIGH DENSITY PLASTIC OR BETTER. WOOD SHIMS ARE NOT ALLOWED.
3. ANCHOR TYPE, SIZE, SPACING AND EMBEDMENT SHALL BE AS SPECIFIED IN THESE DRAWINGS, SEE TABLE 1, SHEET 6.
4. ALL INSTALLATION ANCHORS MUST BE MADE OF OR PROTECTED WITH A CORROSION RESISTANT MATERIAL OR COATING. DISSIMILAR METALS OR MATERIALS IN CONTACT WITH PRESSURE TREATED WOOD MUST BE PROTECTED TO PREVENT REACTION.
5. INSTALLATION ANCHORS SHALL BE IN ACCORDANCE WITH ANCHOR MANUFACTURER'S INSTALLATION INSTRUCTIONS, AND ANCHORS SHALL NOT BE USED IN SUBSTRATES WITH STRENGTHS LESS THAN THE MINIMUM SPECIFIED IN TABLE 1, SHEET 6.
6. ANCHOR EMBEDMENT TO SUBSTRATE SHALL BE BEYOND WALL DRESSING OR STUCCO. FOR CONCRETE/CMU OPENINGS, EMBEDMENT SHALL BE BEYOND WOOD BUCKS, IF USED, INTO SUBSTRATE - 1X BUCKS ARE OPTIONAL.
7. A MINIMUM CENTER-TO-CENTER SPACING SHALL BE MAINTAINED BETWEEN ALL FASTENERS: 3-9/16" FOR MASONRY, 1" FOR WOOD AND METAL.
8. WOOD OR MASONRY OPENINGS, BUCKS AND BUCK FASTENERS SHALL BE PROPERLY DESIGNED BY THE ARCHITECT OR ENGINEER OF RECORD AND INSTALLED TO TRANSFER WIND LOADS TO THE STRUCTURE. SUBSTRATES SHALL MEET THE MINIMUM STRENGTH REQUIREMENTS AS SHOWN IN TABLE 1, SHEET 6. CONCRETE AND MASONRY SUBSTRATES MAY NOT BE CRACKED.
9. SEALING AND FLASHING STRATEGIES FOR OVERALL WATER RESISTANCE OF INSTALLATION SHALL BE DONE BY OTHERS FOLLOWING THE CURRENT VERSION OF THE REFERENCE DOCUMENTS:
FMA/AAMA 100(FIN WINDOWS), FMA/AAMA 200(FLANGE WINDOWS), FMA/WDMA 250(BOX WINDOWS), FMA/AAMA/WDMA 300(EXTERIOR DOORS)

**620 PVC
HORIZ. SLIDER
NON-IMPACT**

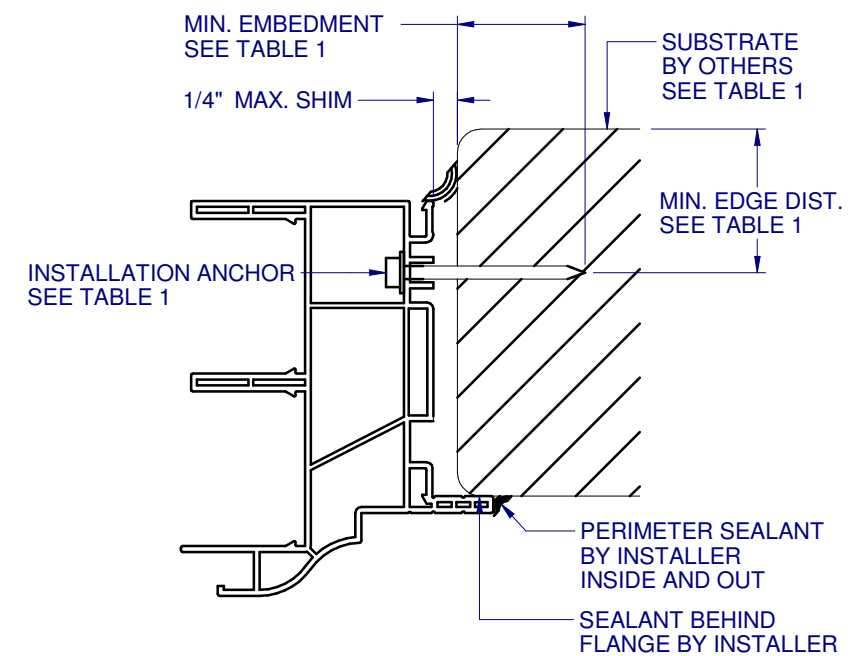
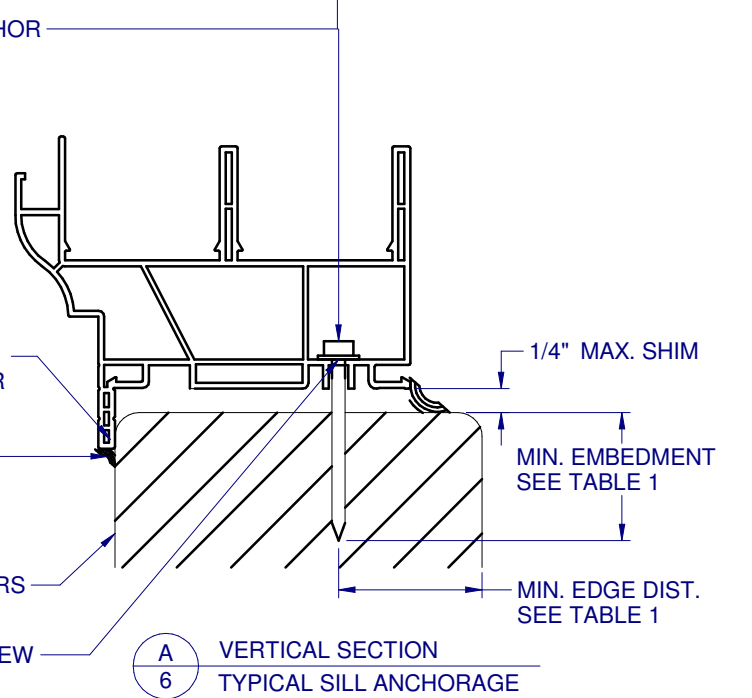
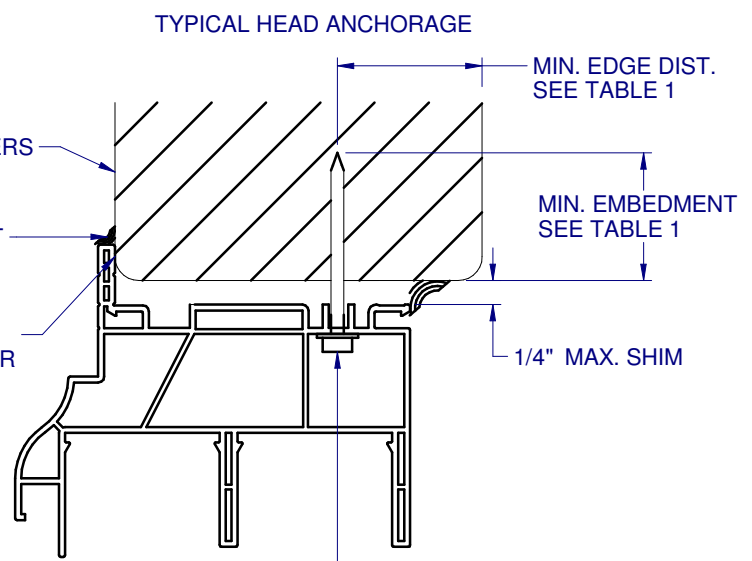
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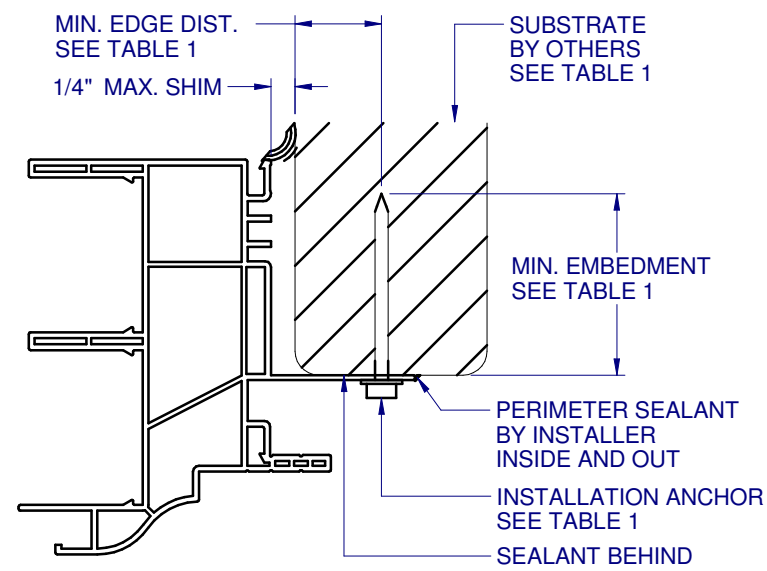
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SHEET DESCRIPTION:
INSTALLATION DETAILS

DRAWN BY: EMK	DATE: 06/02/15
DWG #: CWS-1067	REV.: -
SCALE: 1:2	SHEET 6 OF 6

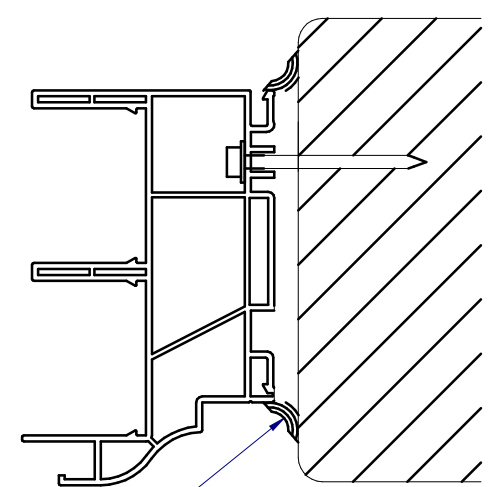


B
6 HORIZONTAL SECTION
TYPICAL JAMB ANCHORAGE



C
6 HORIZONTAL SECTION
TYPICAL FIN ANCHORAGE
HEAD AND SILL SIMILAR FOR FIN INSTALLATION

NOTE: ADDITIONAL THRU-FRAME ANCHORS (AS SHOWN IN DET. A/6) REQ'D AT MTG RAIL, SEE SHEET 5 ANCHOR LAYOUT.



D
6 HORIZONTAL SECTION
BOX FRAME INSTALLATION
SIMILAR FOR HEAD AND SILL FOR BOX INSTALLATION

FLANGE REMOVAL NOTE: PARTIALLY OR FULLY REMOVING THE FLANGE, UP TO AND INCLUDING A BOX-FRAME APPLICATION IS ACCEPTABLE PROVIDED:

- MIN. 1/4" FILLET OF CONSTRUCTION-GRADE ADHESIVE CAULK IS APPLIED INSIDE AND OUT, FULL PERIMETER, BY INSTALLER.
- PRODUCT ANCHORAGE IS IN ACCORDANCE WITH REQUIREMENTS AS SHOWN FOR FLANGE WINDOWS.

TABLE 1: APPROVED INSTALLATION FASTENERS

FRAME TYPE	SUBSTRATE TYPE	ANCHOR TYPE	MIN. EMBEDMENT	MIN. EDGE DIST.
FLANGE	CONCRETE (2.0 KSI MIN.)	3/16" ITW TAPCON	1"	1-1/8"
FLANGE	HOLLOW OR GROUT-FILLED CMU (117 PCF MIN.)	3/16" ITW TAPCON	1"	2"
FLANGE	CONCRETE (2.85 KSI MIN.)	3/16" ELCO ULTRACON	1"	1"
FLANGE	GROUT-FILLED CMU (ASTM C-90)	3/16" ELCO ULTRACON	1-3/4"	2-1/2"
FLANGE	2X MIN. SOUTHERN PINE (G=0.55)	3/16" ITW TAPCON OR ELCO ULTRACON	1-3/8"	7/8"
FLANGE	2X MIN. SOUTHERN PINE (G=0.55)	#10 WOOD SCREW	1-3/8"	7/8"
FLANGE	16 GAUGE (0.060") MIN. STEEL STUD (33 KSI YIELD MIN)	#10-16 HILTI KWIK-FLEX OR ITW TEKS SELF-DRILLING SCREW	FULL THREAD THRU 0.060"	7/16"
FLANGE	1/8" ALUM. (6063-T5 MIN.) OR 1/8" STEEL (33 KSI MIN.)	#10 GRADE 5 SELF-TAPPING / DRILLING SCREW	FULL THREAD THRU 0.125"	7/16"
FIN	2X MIN. SOUTHERN PINE (G=0.55)	#10 WOOD SCREW	1-1/2"	1/2"