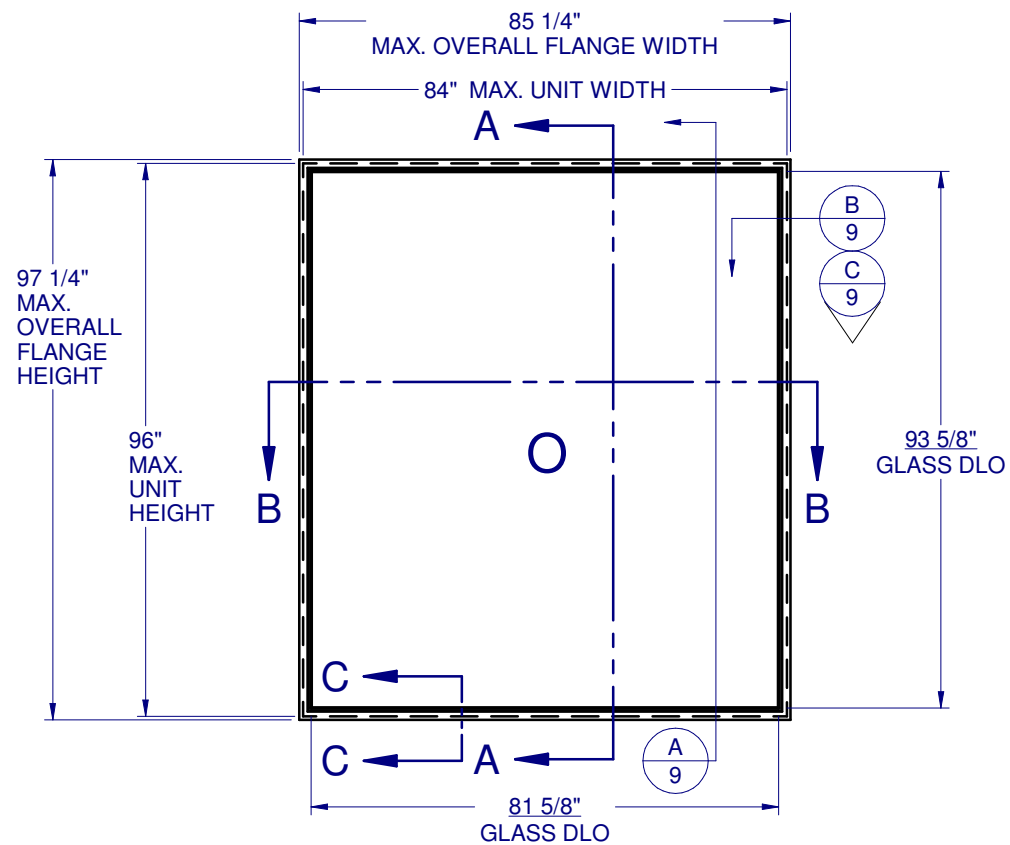
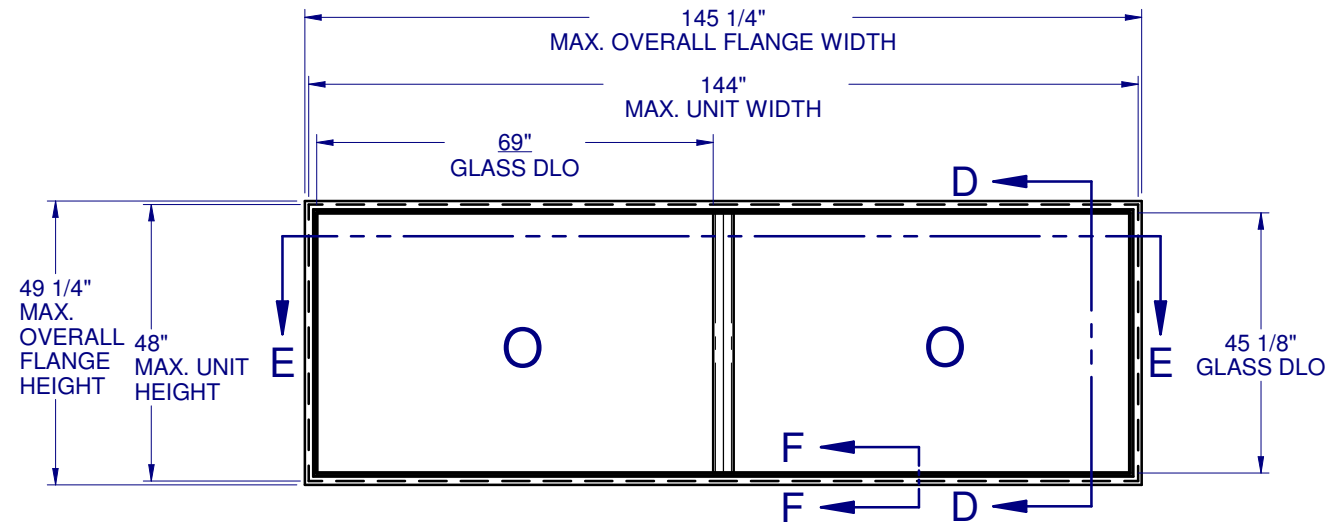


# PICTURE WINDOW - NON-IMPACT



## TABLE OF CONTENTS

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GLAZING DETAIL.....	2
COMPARATIVE ANALYSIS (DP).....	3
SECTION VIEWS & ALT. FRAME.....	4-5
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CONFIG.	MAX. UNIT SIZE	DESIGN PRESSURE RATING	IMPACT RATING
O	84" x 96"	SEE COMPARATIVE ANALYSIS CHARTS, SHEET 3	NONE
O / O	144" x 48"		NONE

## GENERAL NOTES:

1. THE PRODUCT SHOWN HEREIN IS DESIGNED AND MANUFACTURED TO COMPLY WITH THE FLORIDA BUILDING CODE (FBC), CURRENT EDITION.
2. GLAZING OPTIONS: (SEE SHEET 2)
3. CONFIGURATIONS: "O", "O/O".
4. DESIGN PRESSURE RATING: (SEE SHEET 3)
  - NEGATIVE DESIGN LOADS BASED ON TESTED PRESSURE AND GLASS TABLES ASTM E-1300-04.
  - POSITIVE DESIGN LOADS BASED ON TESTED PRESSURE, WATER INFILTRATION TEST PRESSURE AND GLASS TABLES ASTM E-1300-04.
5. ANCHORAGE: THE 33 1/3% STRESS INCREASE HAS NOT BEEN USED IN THE DESIGN OF THIS PRODUCT. SEE SHEET 9 FOR INSTALLATION DETAILS.
6. NOT APPROVED FOR IMPACT RESISTANCE. IMPACT PROTECTIVE SYSTEM IS REQUIRED IN WIND BORNE DEBRIS REGION.
7. ALL RECTANGULAR FRAMES SCREWED TOGETHER. JOINTS WITH ANGLES GREATER THAN 105 DEGREES OR LESS THAN 75 DEGREES ARE WELDED TOGETHER. SMALL JOINT SEAM SEALANT USED AT ALL JOINTS.
8. SERIES / MODEL DESIGNATION PW-4000.
9. THE DESIGNATION X AND O STAND FOR THE FOLLOWING:
  - O = FIXED SASH.
10. SECTION CALLOUTS FROM ELEVATIONS APPLY TO ALL ELEVATIONS IN A SIMILAR LOCATION.



1900 SW 44TH AVE.  
OCALA, FLORIDA 34474  
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## 4000 ALUM. PICTURE WINDOW NON-IMPACT

NO.	DESCRIPTION:	BY:	DATE:
D	UPDATED PER 2014 FBC	EMK	03/09/15
C	UPDATED PER 2010 FBC	ADE	03/09/10
B	UPDATED PER FBC REQ.	ADE	07/10/09
A	CORRECTED LAYOUTS	ADE	06/10/08



4/3/2015

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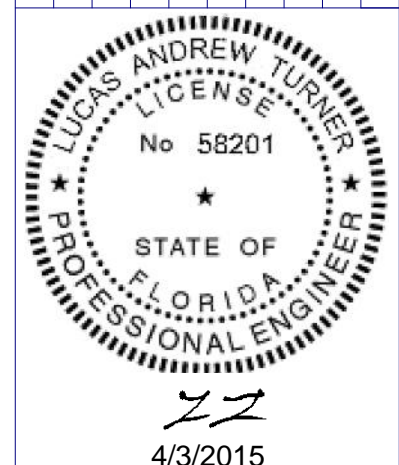
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GENERAL NOTES AND ELEVATIONS

DRAWN BY: ADE	DATE: 02/07/08
DWG #: CWS-169	REV.: D
SCALE: 1:33.33	SHEET 1 OF 9

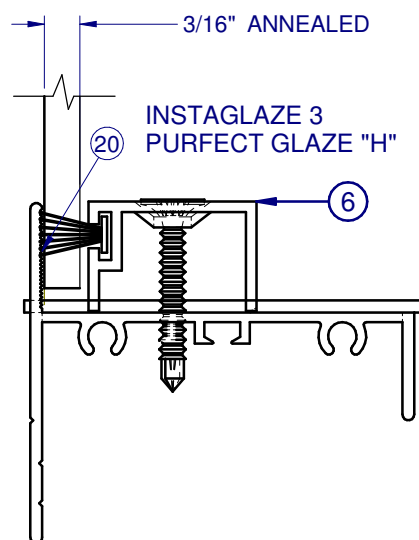
**4000 ALUM.  
PICTURE WINDOW  
NON-IMPACT**

			EMK	03/09/15		
			ADE	03/09/10		
			ADE	07/10/09		
			ADE	06/10/08		
			NO:	DESCRIPTION:	BY:	DATE:
			D	UPDATED PER 2014 FBC		
			C	UPDATED PER 2010 FBC		
			B	UPDATED PER FBC REQ.		
			A	CORRECTED LAYOUTS		
						REVISIONS

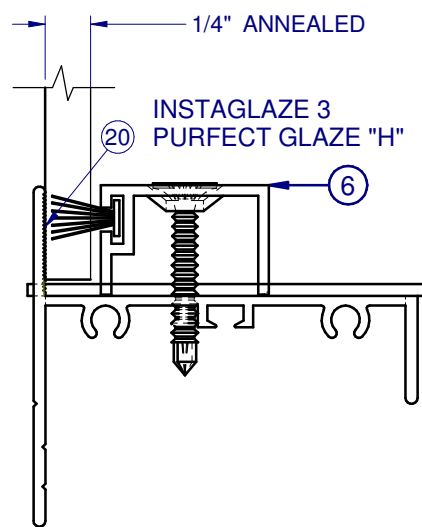


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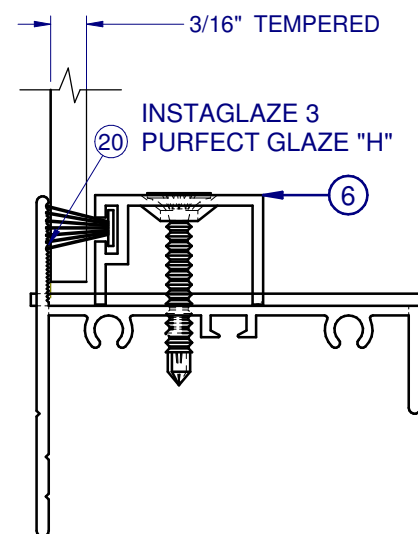
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GLAZING DETAILS	
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DWG #: CWS-169	REV.: D
SCALE: 1:1	SHEET 2 OF 9



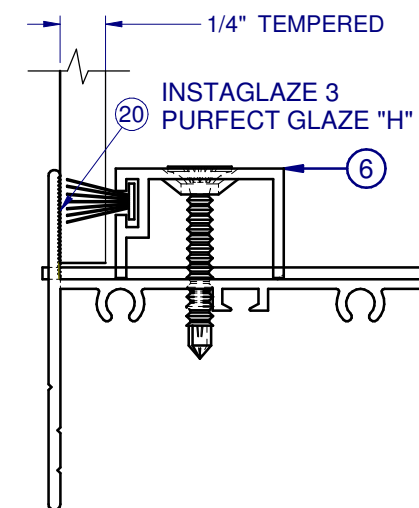
GLASS TYPE A



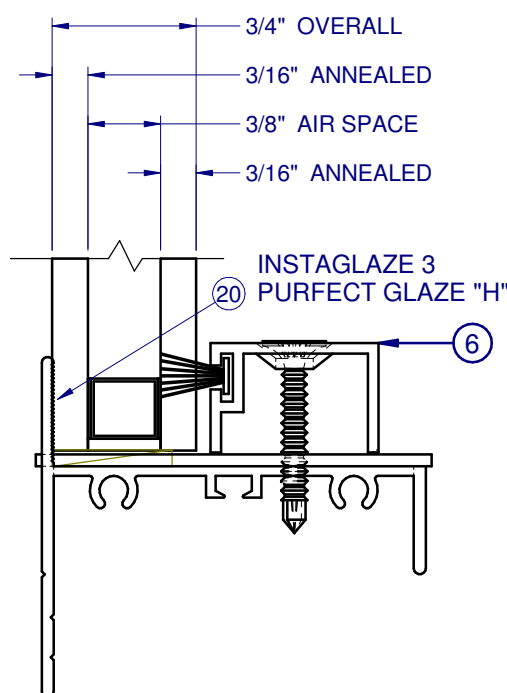
GLASS TYPE B



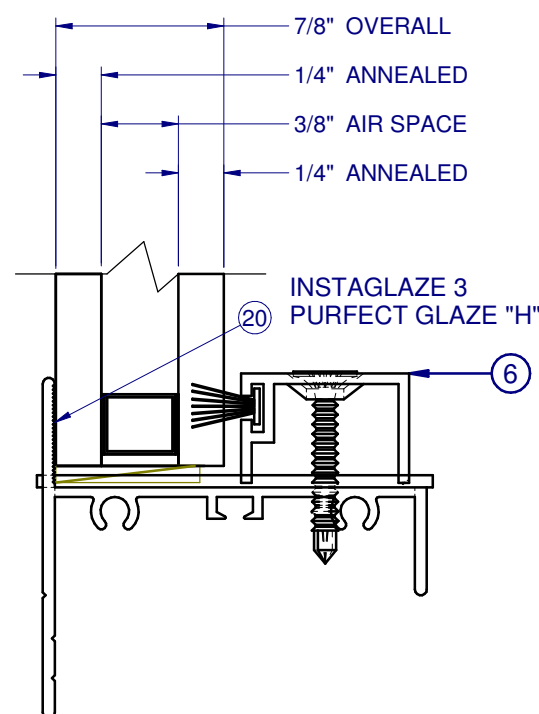
GLASS TYPE C



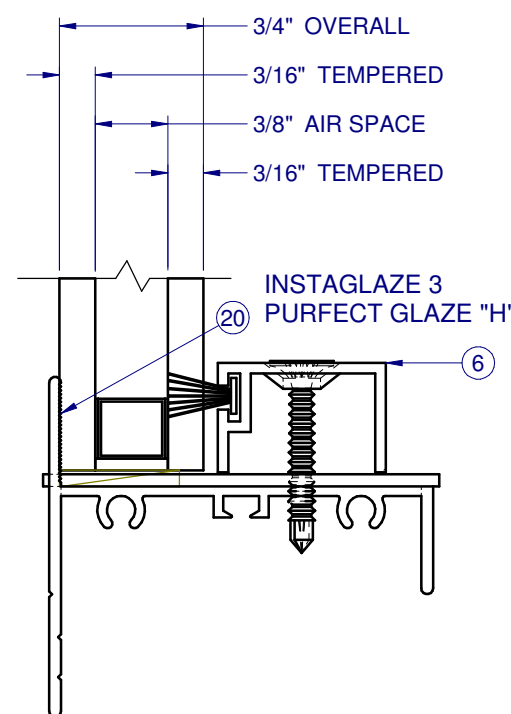
GLASS TYPE D



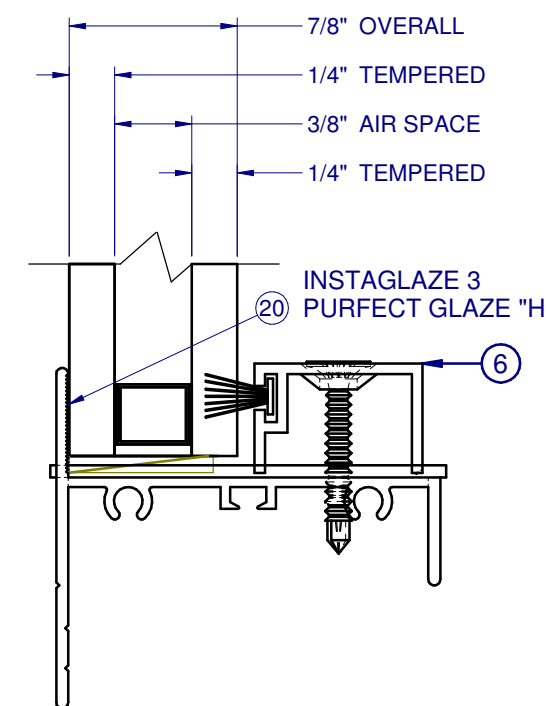
GLASS TYPE E



GLASS TYPE F



GLASS TYPE G



GLASS TYPE H



**4000 ALUM.  
PICTURE WINDOW  
NON-IMPACT**

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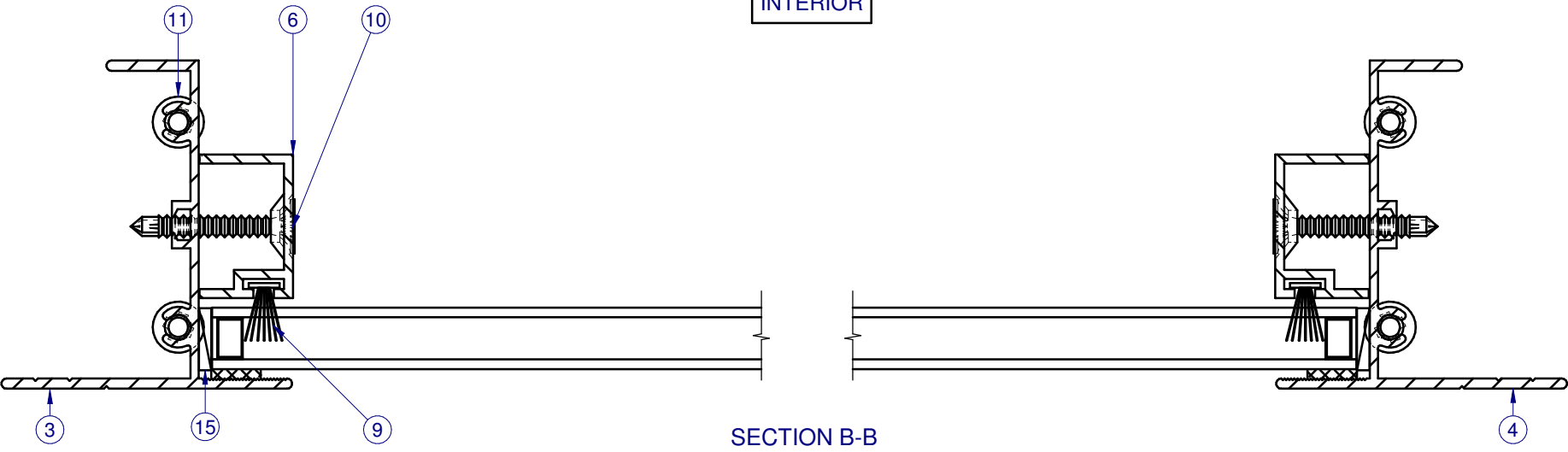
  
*ZZ*  
 4/3/2015

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SHEET DESCRIPTION:  
**SECTION VIEWS**  
O

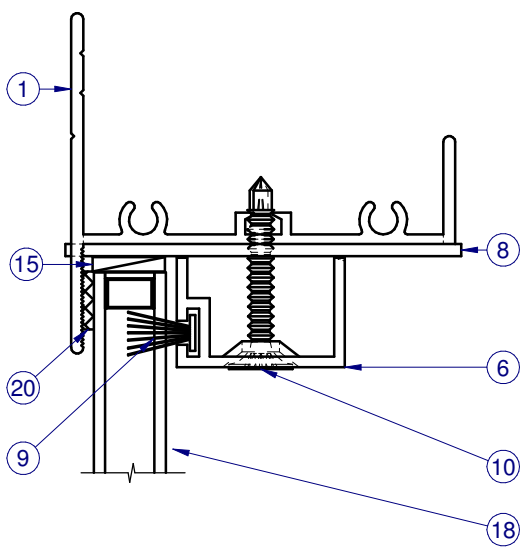
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DWG #: <b>CWS-169</b>	REV.: <b>D</b>
SCALE: <b>1:1</b>	SHEET <b>4 OF 9</b>

INTERIOR

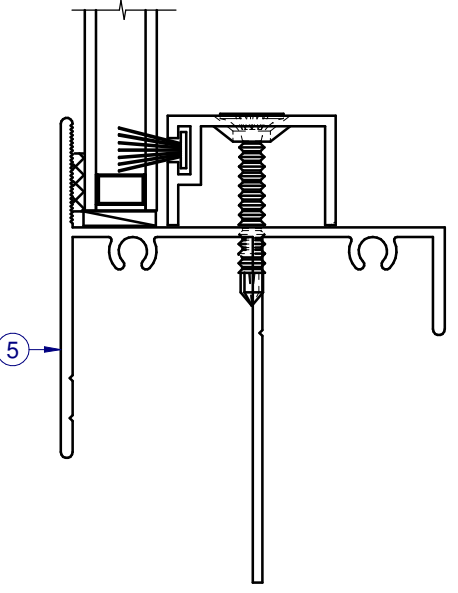


SECTION B-B

INTERIOR



SECTION A-A

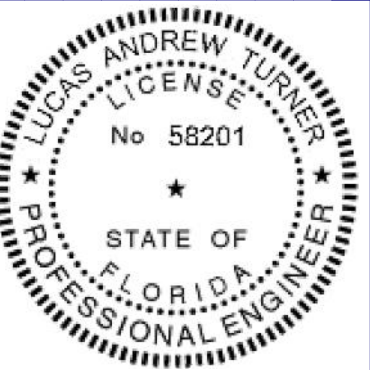


SECTION C-C  
ALT. FIN FRAME

ITEMS NOT SHOWN FOR CLARITY:  
12-14, 16, 17

**4000 ALUM.  
PICTURE WINDOW  
NON-IMPACT**

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B	UPDATED PER FBC REQ.	ADE	07/10/09
A	CORRECTED LAYOUTS	ADE	06/10/08

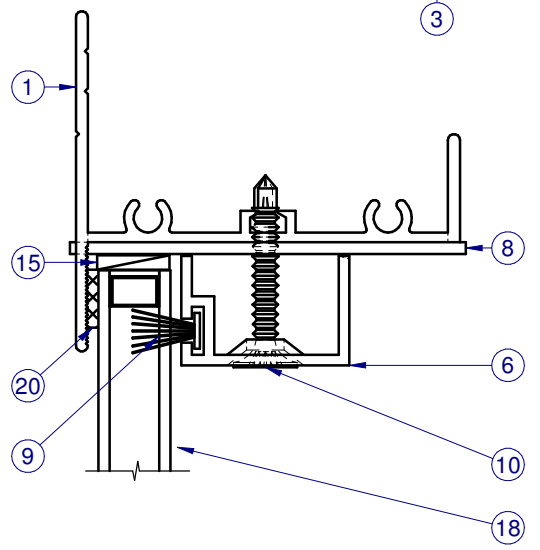
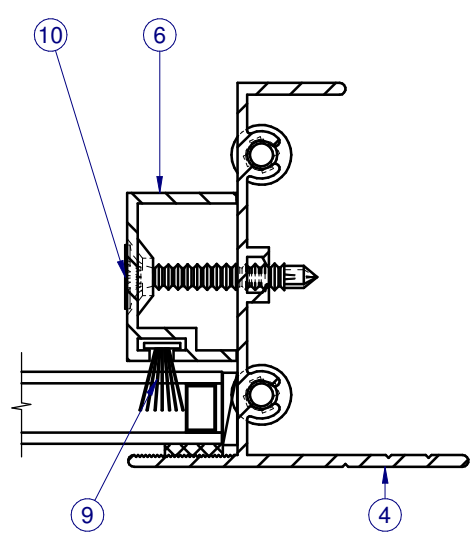
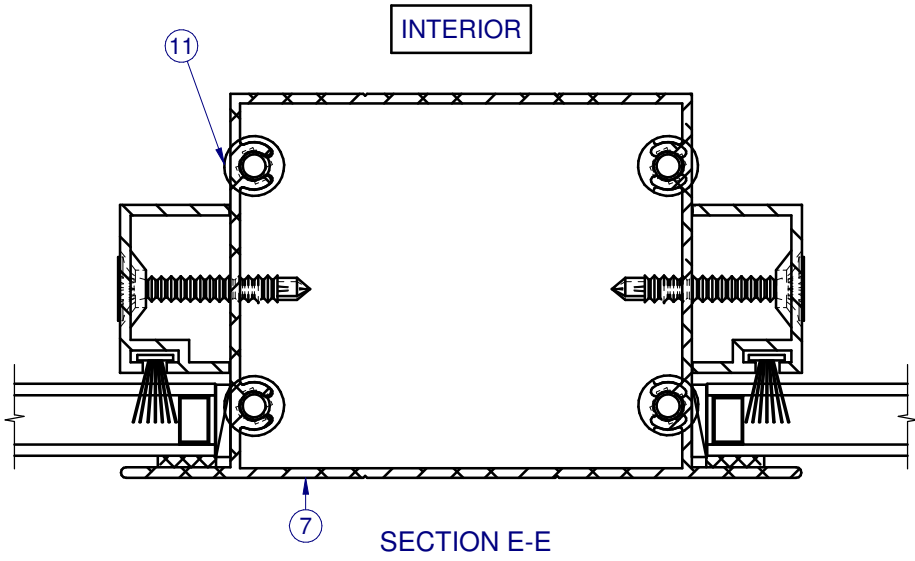
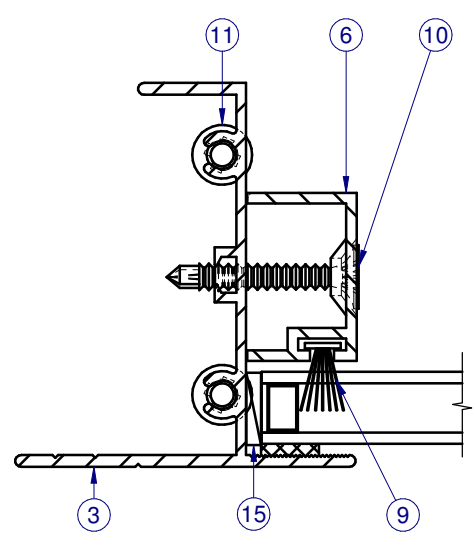


*LT*  
4/3/2015

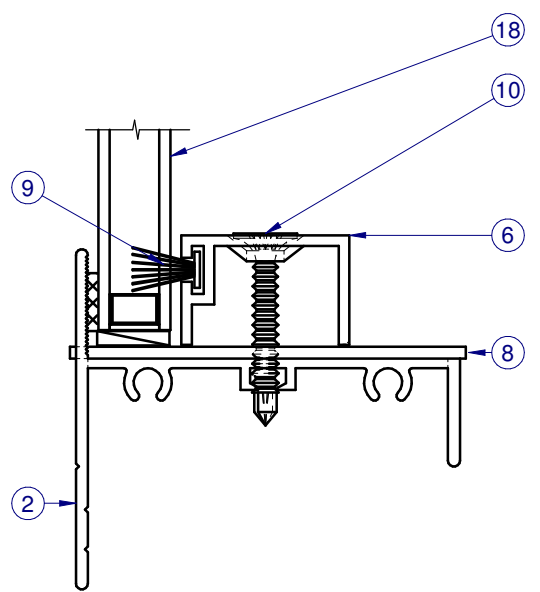
LUCAS A. TURNER, P.E.  
FL PE # 58201  
1239 JABARA AVE.  
NORTH PORT, FL 34288  
PH. 941-380-1574

SHEET DESCRIPTION:  
**SECTION VIEWS  
O/O**

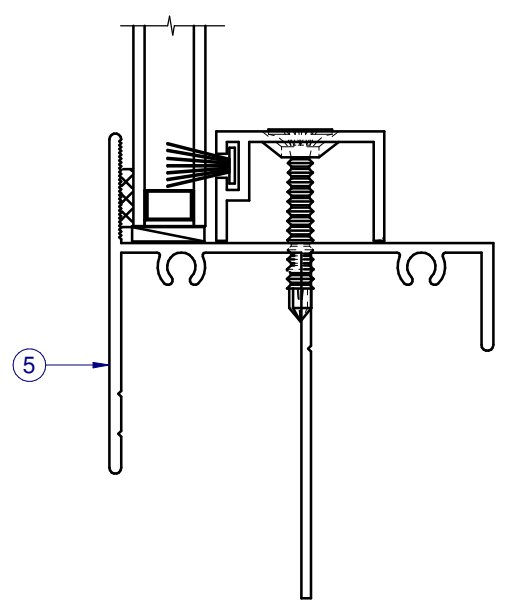
DRAWN BY: <b>ADE</b>	DATE: <b>02/07/08</b>
DWG #: <b>CWS-169</b>	REV.: <b>D</b>
SCALE: <b>1:1</b>	<b>SHEET 5 OF 9</b>



INTERIOR



SECTION D-D



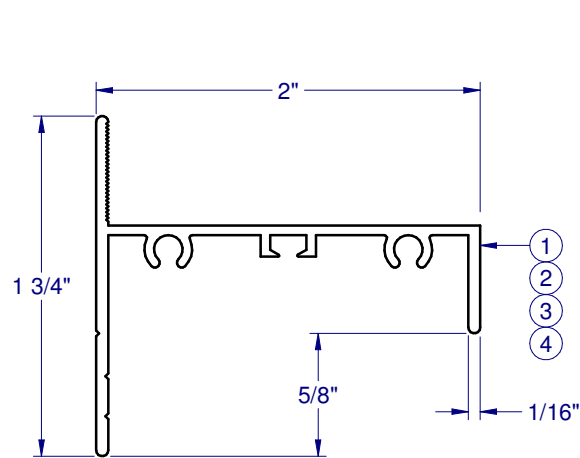
SECTION F-F  
ALT. FIN FRAME

ITEMS NOT SHOWN FOR CLARITY:  
12-14, 16, 17

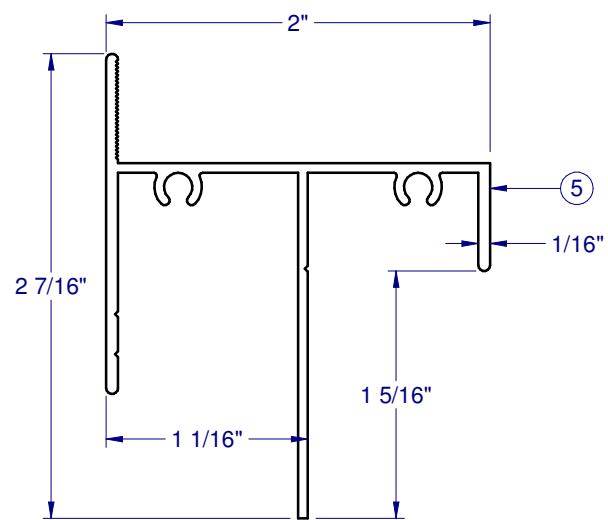
PARTS LIST				
ITEM	PART #	DESCRIPTION	VENDOR	MATERIAL
1	S-1183	Fr., PW, Main, Head	Keymark	Alum
2	S-1183	Fr., PW, Main, Sill	Keymark	Alum
3	S-1183	Fr., PW, Main, L. Jamb	Keymark	Alum
4	S-1183	Fr. PW, Main, R. Jamb	Keymark	Alum
5	S-1184	Fr., Main, PW, with Fin	Keymark	Alum
6	S-1112	Glz. Bd., Aluminum, Horiz.	Keymark	Alum
7	H-1424	Fake Mull	Keymark	Alum
8	P-3006	4000 Jamb Gasket	HOP	
9	P-3310-B	Wstp., No Fin, Black (Cut to Size with Glazing Bead)	Ultrafab	
10	P-3587	#8 x 1" Bugle Head Phillips TEK Self-Drilling Type A, S	Fastenal	Steel
11	P-3612	#8 x 1" w/ 1/4" Lead Pan Head Quadrex Self-Tapping T	Fastenal	Steel
12	P-3401D	Silicon, Sealant (55 gallon drum)	Schnee	Silicone
15	P-3352	Set. Blk., 85 Dur., 1/8" x 5/8" x 2" Lg.	Franke Lowe	Rubber
18		Glass, Fixed		
20		Instaglaze 3, Purfect Glaze "H"	Dow, Henkel	

LINE ITEMS NOT USED:  
13-14, 16-17, 19

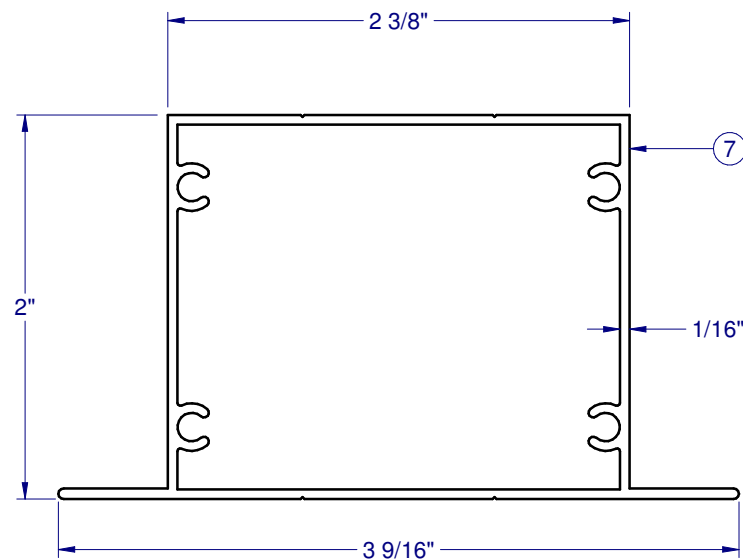
NOTE: ALUMINUM PROFILES ARE 6063-T6 UNLES OTHERWISE NOTED.



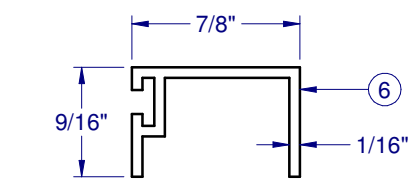
FRAME FLANGE - S-1183



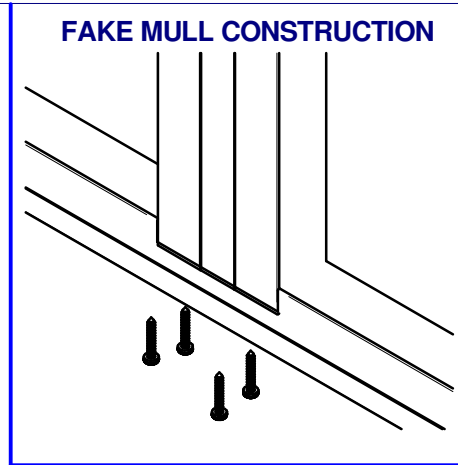
FRAME FIN - S-1184



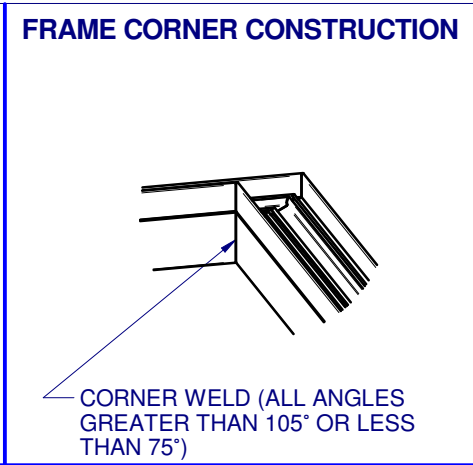
FAKE MULL - H - 1424



GLAZING BEAD - S-1112

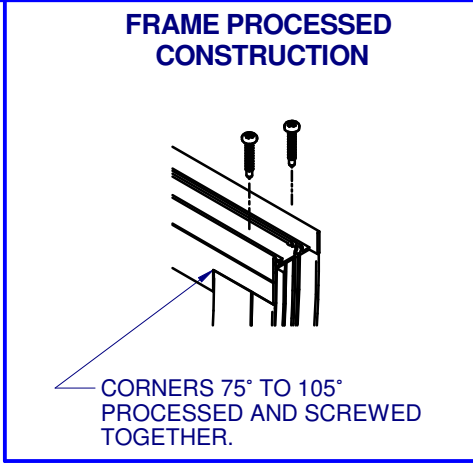


FAKE MULL CONSTRUCTION



FRAME CORNER CONSTRUCTION

CORNER WELD (ALL ANGLES  
GREATER THAN 105° OR LESS  
THAN 75°)



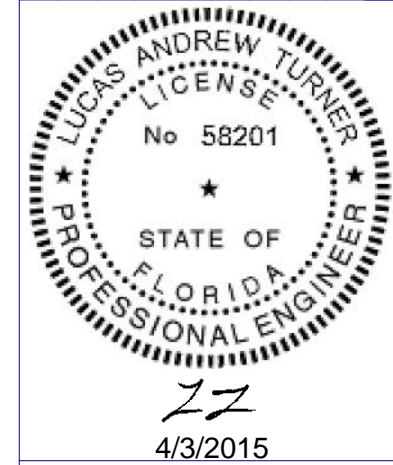
FRAME PROCESSED  
CONSTRUCTION

CORNERS 75° TO 105°  
PROCESSED AND SCREWED  
TOGETHER.

**Custom**  
**WINDOW SYSTEMS**  
1900 SW 44TH AVE.  
OCALA, FLORIDA 34474  
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**4000 ALUM.  
PICTURE WINDOW  
NON-IMPACT**

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C	UPDATED PER 2010 FBC	ADE	03/09/10
B	UPDATED PER FBC REQ.	ADE	07/10/09
A	CORRECTED LAYOUTS	ADE	06/10/08

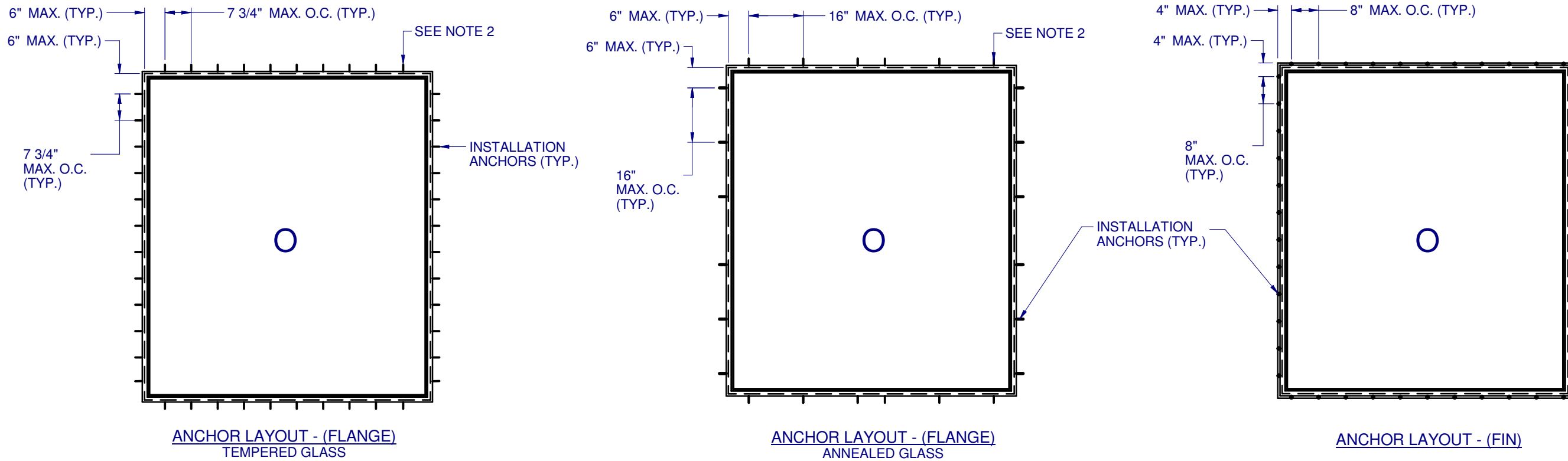


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FL PE # 58201  
1239 JABARA AVE.  
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SHEET DESCRIPTION:  
**BOM AND EXTRUSIONS**

DRAWN BY: <b>ADE</b>	DATE: <b>02/07/08</b>
DWG #: <b>CWS-169</b>	REV.: <b>D</b>
SCALE: <b>1:1</b>	SHEET <b>6 OF 9</b>

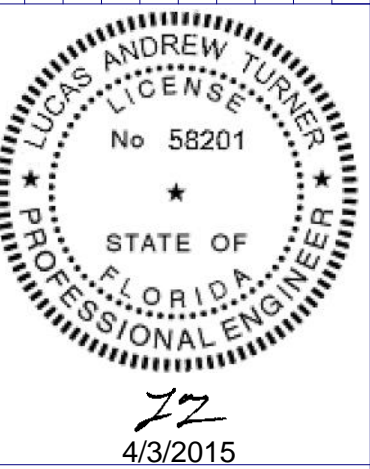
**4000 ALUM.  
PICTURE WINDOW  
NON-IMPACT**



**NOTES:**

1. INSTALL ONE ANCHOR AT EACH LOCATION. SILL ANCHOR SPACING SAME AS HEAD.
2. SHIM AS REQ AT EACH INSTALLATION ANCHOR USING LOAD BEARING SHIMS. MAX. ALLOWABLE SHIM STACK TO BE 1/4". USE SHIMS WHERE SPACE GREATER THAN 1/16" IS PRESENT. LOAD BEARING SHIMS SHALL BE CONSTRUCTED OF HIGH DENSITY PLASTIC OR BETTER. WOOD SHIMS ARE NOT ALLOWED.
3. ANCHOR TYPE, SIZE, SPACING AND EMBEDMENT SHALL BE AS SPECIFIED IN THESE DRAWINGS, SEE TABLE 1, SHEET 9.
4. ALL INSTALLATION ANCHORS MUST BE MADE OF OR PROTECTED WITH A CORROSION RESISTANT MATERIAL OR COATING. DISSIMILAR METALS OR MATERIALS IN CONTACT WITH PRESSURE TREATED WOOD MUST BE PROTECTED TO PREVENT REACTION.
5. INSTALLATION ANCHORS SHALL BE IN ACCORDANCE WITH ANCHOR MANUFACTURER'S INSTALLATION INSTRUCTIONS, AND ANCHORS SHALL NOT BE USED IN SUBSTRATES WITH STRENGTHS LESS THAN THE MINIMUM SPECIFIED IN TABLE 1, SHEET 9.
6. ANCHOR EMBEDMENT TO SUBSTRATE SHALL BE BEYOND WALL DRESSING OR STUCCO. FOR CONCRETE/CMU OPENINGS, EMBEDMENT SHALL BE BEYOND WOOD BUCKS, IF USED, INTO SUBSTRATE. INSTALLATIONS TO SOLID CONCRETE OR GROUT-FILLED CMU MAY INCLUDE BUT DO NOT REQUIRE 1X WOOD BUCKS BETWEEN THE PRODUCT AND THE SUBSTRATE. INSTALLATIONS TO HOLLOW CMU REQUIRE THE USE OF 1X BUCKS BETWEEN THE PRODUCT AND SUBSTRATE.
7. A MINIMUM CENTER-TO-CENTER SPACING SHALL BE MAINTAINED BETWEEN ALL FASTENERS: 4" FOR SOLID CONCRETE, 6" FOR CMU, 1" FOR WOOD AND METAL.
8. WOOD OR MASONRY OPENINGS, BUCKS AND BUCK FASTENERS SHALL BE PROPERLY DESIGNED BY THE ARCHITECT OR ENGINEER OF RECORD AND INSTALLED TO TRANSFER WIND LOADS TO THE STRUCTURE. SUBSTRATES SHALL MEET THE MINIMUM STRENGTH REQUIREMENTS AS SHOWN IN TABLE1, SHEET 9. CONCRETE AND MASONRY SUBSTRATES MAY NOT BE CRACKED.
9. SEALING AND FLASHING STRATEGIES FOR OVERALL WATER RESISTANCE OF INSTALLATION SHALL BE DONE BY OTHERS FOLLOWING THE CURRENT VERSION OF THE REFERENCE DOCUMENTS: FMA/AAMA 100(FIN WINDOWS), FMA/AAMA 200(FLANGE WINDOWS), FMA/WDMA 250(BOX WINDOWS), FMA/AAMA/WDMA 300(EXTERIOR DOORS)

NO.	DESCRIPTION:	BY:	DATE:
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C	UPDATED PER 2010 FBC	ADE	03/09/10
B	UPDATED PER FBC REQ.	ADE	07/10/09
A	CORRECTED LAYOUTS	ADE	06/10/08

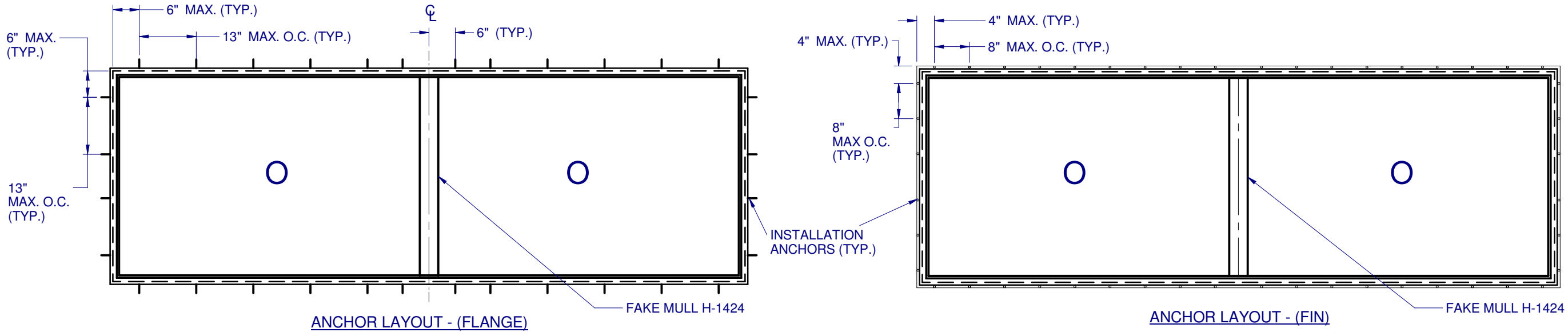


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SHEET DESCRIPTION:  
**ANCHOR SCHEDULE AND NOTES**  
O

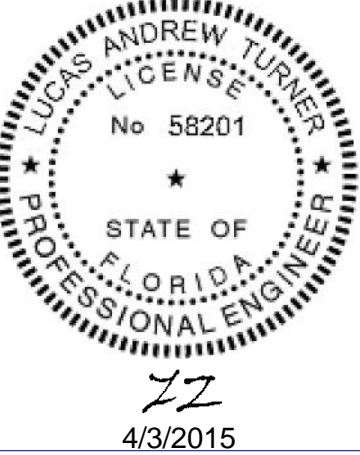
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DWG #: <b>CWS-169</b>	REV.: <b>D</b>
SCALE: <b>1:1</b>	<b>SHEET 7 OF 9</b>

**4000 ALUM.  
PICTURE WINDOW  
NON-IMPACT**



- NOTES:
1. INSTALL ONE ANCHOR AT EACH LOCATION. SILL ANCHOR SPACING SAME AS HEAD.
  2. SHIM AS REQ AT EACH INSTALLATION ANCHOR USING LOAD BEARING SHIMS. MAX. ALLOWABLE SHIM STACK TO BE 1/4". USE SHIMS WHERE SPACE GREATER THAN 1/16" IS PRESENT. LOAD BEARING SHIMS SHALL BE CONSTRUCTED OF HIGH DENSITY PLASTIC OR BETTER. WOOD SHIMS ARE NOT ALLOWED.
  3. ANCHOR TYPE, SIZE, SPACING AND EMBEDMENT SHALL BE AS SPECIFIED IN THESE DRAWINGS, SEE TABLE 1, SHEET 9.
  4. ALL INSTALLATION ANCHORS MUST BE MADE OF OR PROTECTED WITH A CORROSION RESISTANT MATERIAL OR COATING. DISSIMILAR METALS OR MATERIALS IN CONTACT WITH PRESSURE TREATED WOOD MUST BE PROTECTED TO PREVENT REACTION.
  5. INSTALLATION ANCHORS SHALL BE IN ACCORDANCE WITH ANCHOR MANUFACTURER'S INSTALLATION INSTRUCTIONS, AND ANCHORS SHALL NOT BE USED IN SUBSTRATES WITH STRENGTHS LESS THAN THE MINIMUM SPECIFIED IN TABLE 1, SHEET 9.
  6. ANCHOR EMBEDMENT TO SUBSTRATE SHALL BE BEYOND WALL DRESSING OR STUCCO. FOR CONCRETE/CMU OPENINGS, EMBEDMENT SHALL BE BEYOND WOOD BUCKS, IF USED, INTO SUBSTRATE. INSTALLATIONS TO SOLID CONCRETE OR GROUT-FILLED CMU MAY INCLUDE BUT DO NOT REQUIRE 1X WOOD BUCKS BETWEEN THE PRODUCT AND THE SUBSTRATE. INSTALLATIONS TO HOLLOW CMU REQUIRE THE USE OF 1X BUCKS BETWEEN THE PRODUCT AND SUBSTRATE.
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FMA/AAMA 100(FIN WINDOWS), FMA/AAMA 200(FLANGE WINDOWS), FMA/WDMA 250(BOX WINDOWS), FMA/AAMA/WDMA 300(EXTERIOR DOORS)

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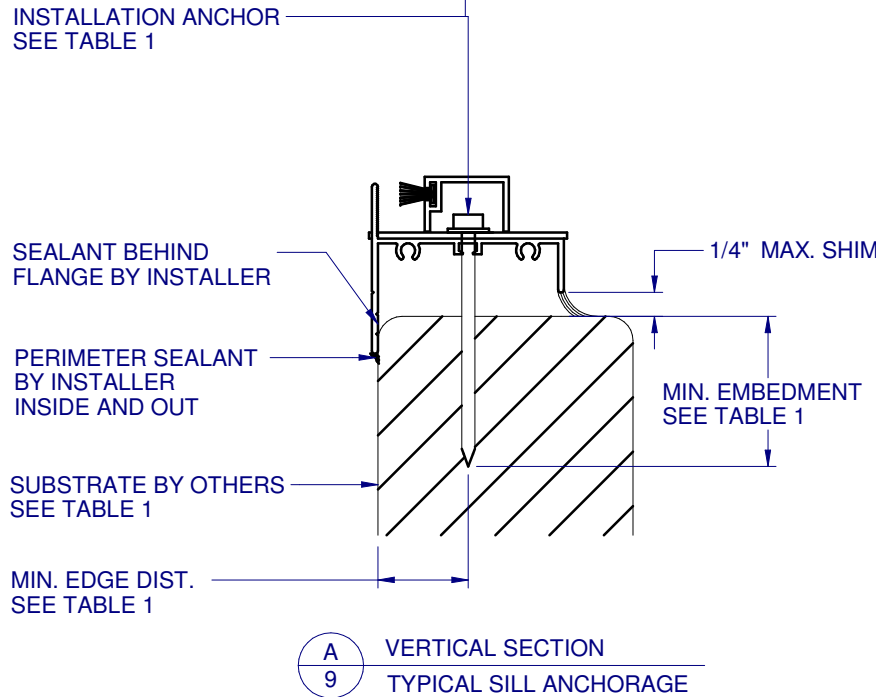
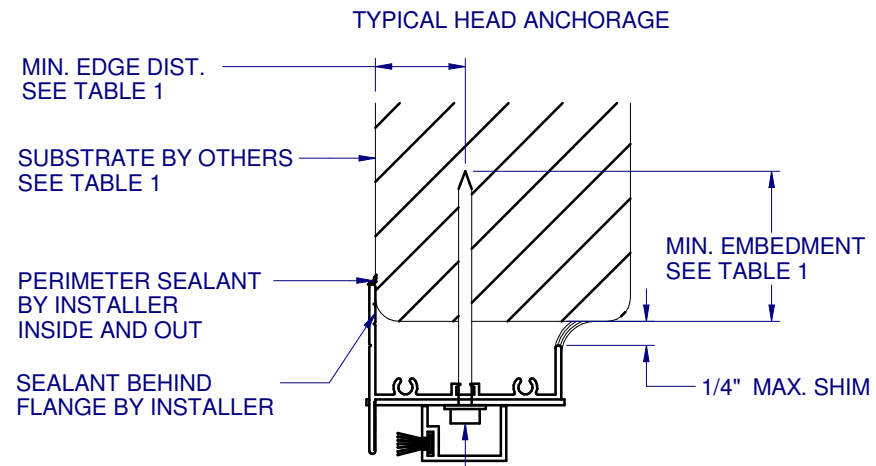
SHEET DESCRIPTION:  
**ANCHOR SCHEDULE AND NOTES**  
O/O

DRAWN BY: <b>ADE</b>	DATE: <b>02/07/08</b>
DWG #: <b>CWS-169</b>	REV.: <b>D</b>
SCALE: <b>1:1</b>	<b>SHEET 8 OF 9</b>

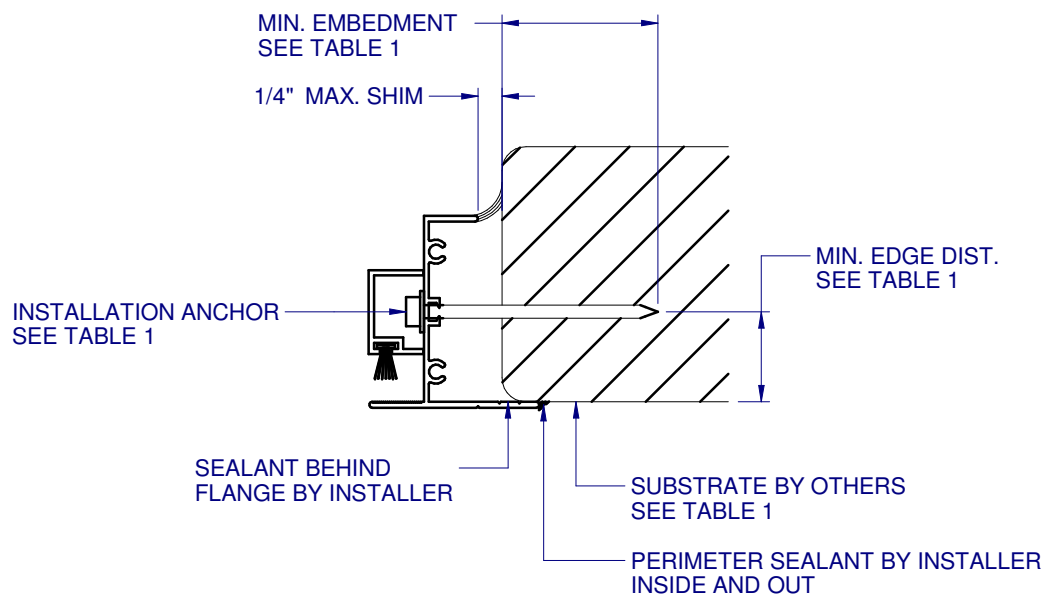


**4000 ALUM.  
PICTURE WINDOW  
NON-IMPACT**

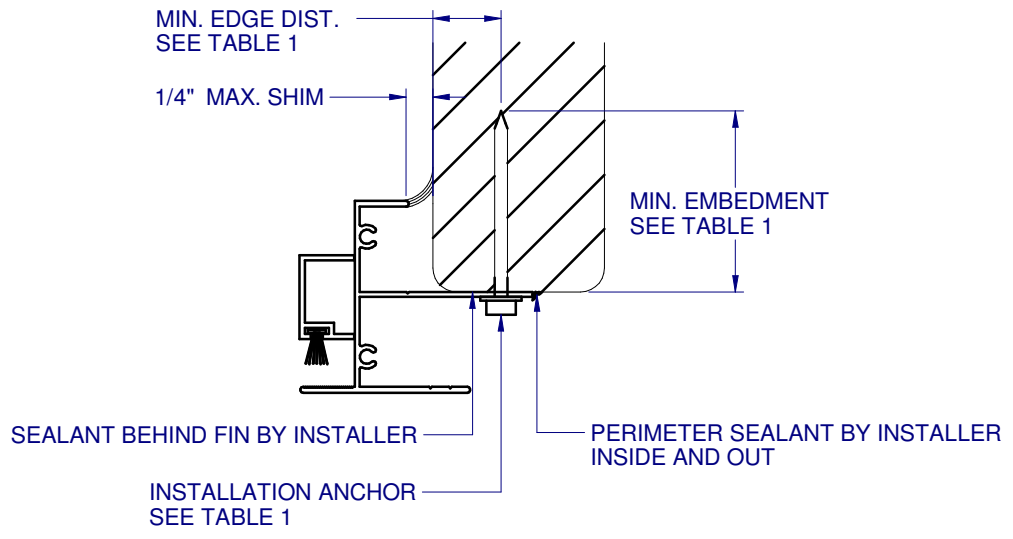
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				ADE	03/09/10	BY:	DATE:
				ADE	07/10/09	BY:	DATE:
				ADE	06/10/08	BY:	DATE:
						NO.:	DESCRIPTION:
							REVISIONS



**A** VERTICAL SECTION  
**9** TYPICAL SILL ANCHORAGE



**B** HORIZONTAL SECTION  
**9** TYPICAL JAMB ANCHORAGE

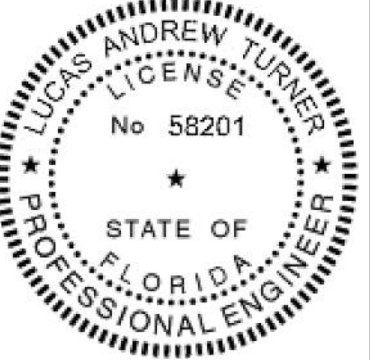


**C** HORIZONTAL SECTION  
**9** TYPICAL JAMB (FIN) ANCHORAGE  
HEAD AND SILL SIMILAR FOR FIN INSTALLATION

FRAME TYPE	SUBSTRATE TYPE	ANCHOR TYPE	MIN. EMBEDMENT	MIN. EDGE DIST.
FLANGE	CONCRETE (2.0 KSI MIN.)	1/4" ITW TAPCON	1-1/2"	1-1/2"
FLANGE	CONCRETE (2.85 KSI MIN.)	1/4" ELCO ULTRACON	1-3/8"	1"
FLANGE	HOLLOW OR GROUT-FILLED CMU (ASTM C-90)	1/4" ELCO ULTRACON	1-1/4"	2-1/2"
FLANGE	2x MIN. SOUTHERN PINE WOOD (G=0.55 MIN.)	1/4" ITW TAPCON OR ELCO ULTRACON	1-3/8"	7/8"
FLANGE	2x MIN. SOUTHERN PINE WOOD (G=0.55 MIN.)	#12 WOOD SCREW	1-3/8"	7/8"
FLANGE	16 GAUGE (0.060") MIN. STEEL STUD (33 KSI YIELD MIN.)	#12-14 HILTI KWIK-FLEX OR ITW TEKS SELF-DRILLING	FULL THREAD THRU 0.060"	1/2"
FLANGE	1/8" ALUM. (6063-T5 MIN.) OR 1/8" STEEL (33 KSI MIN.)	#12 GRADE 5 SELF-TAPPING / DRILLING SCREW	FULL THREAD THRU 0.125"	1/2"
FIN	2x MIN. SPRUCE-PINE-FIR WOOD (G=0.42 MIN.)	#10 WOOD SCREW	2-1/4"	1/2"

**NOTES:**

- GLAZING BEAD SCREWS NOT SHOWN HERE FOR CLARITY. GLAZING BEAD MUST BE REMOVED FOR INSTALLATION, AND INSTALLATION ANCHORS APPLIED FLUSH TO PRODUCT FRAME.
- INSTALLATION ANCHOR THRU FRAME MAY BE EITHER INSTALLED:
  - THRU GLAZING BEAD HOLE BY REMOVING EXISTING SCREW AND REPLACING. SCREWS THRU BEAD MUST BE EQUAL TO OR LESS THAN REQUIRED ANCHOR SPACING.
  - PLACED UNDER THE GLAZING BEAD AS SHOWN ON THIS SHEET.



**LT**  
4/3/2015  
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SHEET DESCRIPTION:	
<b>INSTALLATION DETAILS</b>	
DRAWN BY: <b>ADE</b>	DATE: <b>02/07/08</b>
DWG #: <b>CWS-169</b>	REV.: <b>D</b>
SCALE: <b>1:2</b>	<b>SHEET 9 OF 9</b>